

The 37th European Mask and Lithography Conference

EMLC 2022

June 20 – 23, 2022 KU Leuven, Belgium

www.emlc-conference.com





Welcome to the EMLC 2022 in Leuven

On behalf of the VDE/VDI/GMM Society, the EMLC 2022 Sponsors and the EMLC 2022 Organization Committee we would like to welcome you to the 37th European Mask and Lithography Conference, EMLC 2022, at the KU in Leuven, Belgium.

The conference annually brings together scientists, researchers, engineers and technicians from research institutes and companies from around the world to present their latest findings in mask and lithography techniques. The EMLC 2022 conference is dedicated to research, technology and related processes. It provides an overview of the current state of mask and lithography technologies and future strategy. Here, mask manufacturers and users have the opportunity to familiarize themselves with the latest developments and results.

Get Together on Monday evening 7:00 – 08:00 pm

Join us at the Jubillee Hall on the first day of the conference!

Conference Dinner Banquet

On Tuesday evening, June 21st, 2022 after the Poster Session, the EMLC 2022 Conference Dinner will take place at the **"Faculty Club" in Leuven** (within ten minutes' walk from the conference site).

Belgian Beer Farewell on Wednesday 17:45 - 19:00

IMEC in Leuven invites the EMLC participants to **visit IMEC on Thursday morning, June 23rd, 2022, after the conference**.

A bus will take the signed people (maximum 50 participants) to the IMEC facility. The tour will start at 09:40 AM from the Faculty Club where we had dinner on Tuesday.

Uwe Behringer EMLC2022 Conference Chair

List of Content

Committee Members	4-5
Organizers	6
Program Overview	7
Monday, June 20 th , 2022	7
Tuesday, June 21 st , 2022	10
Wednesday, June 22 nd , 2022	15
Thursday, June 23 rd , 2022	19
Visit at IMEC	20
Conference Information	20
Conference Hours	20
Registration Hours	20
Technical Exhibition	
Best Paper Award and Zeiss Awards for Tale	nts
in Photomask Industry	21
General Information	22
EMLC 2022 Office	22
Conference Fees	22
Conference Participation	23
Payment	23
Cancellation	23
Conference Venue	23
Sponsors / Cooperating Partners	back page

The EMLC 2022 International Program Committee

Conference Chairs

Behringer, Uwe, UBC Microelectronics, Ammerbuch, Germany *Finders, Jo,* ASML, Veldhoven, The Netherlands

Co-Conference Chairs

Connolly, Brid, Toppan Photomasks GmbH, Dresden, Germany *Gale, Chris,* Applied Materials, Dresden, Germany *Hayashi, Naoya,* DNP, Saitama, Japan

Program Chairs

Stolberg, Ines, Vistec Electron Beam, Jena, Germany Erdmann, Andreas, Fraunhofer IISB, Erlangen, Germany Loeschner, Hans, IMS Nanofabrication, Vienna, Austria

Co-Program Chairs

Peters, Jan Hendrik, bmbg Consult Radebeul, Germany Sarlette, Daniel, Infineon, Dresden, Germany

Other Members

Born, René, Photronics MZD GmbH, Dresden Germany Ehrmann, Albrecht, Carl Zeiss SMT GmbH, Oberkochen, Germany

Hoya Farrar, Dave, HOYA Corporation, London, UK Galler, Reinhard, EQUIcon Software GmbH, Jena, Germany Le Gratiet, Bertrand, ST Microelectronics, Crolles, France Levinson, Harry J., HJL Lithography, Saratoga, CA, USA Muehlberger, Michael, Profactor GmbH, Steyr-Gleink, Austria Pain, Laurent, CEA-Leti, Grenoble, France Ronse, Kurt, IMEC, Leuven, Belgium Savari, Serap, Texas A&M University College Station, USA Scheruebl, Thomas, Carl Zeiss SMT GmbH, Jena, Germany Schnabel, Ronald, VDE/VDI-GMM, Frankfurt, Germany Schulze, Steffen, Siemens EDA Seltmann, Rolf, Dresden, Germany Tschinkl, Martin, Toppan Photomasks Germany GmbH, Dresden, Germany Waelpoel, Jacques, ASML, Veldhoven The Netherlands Wiley, Jim, Santa Clara, CA, USA Wurm, Stefan, ATICE LLC, Albany, NY, USA Yoshitake, Shusuke, NuFlare, Japan Zurbrick, Larry, Keysight Technologies, Santa Clara, CA, USA

Organizers

VDE/VDI-Society Microelectronics Microsystems and Precision Engineering (GMM)

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14:00 - 16:15

EMLC 2022 TUTORIAL Session

14:00 - 14:05 Welcome

Uwe Behringer / UBC Microelectronics, Ammerbuch (Germany) EMLC 2022 Conference Chair

1st TUTORIAL:

14:05 - 15:10 Stochastic effects in lithography: the ultimate resolution limit?

Peter De Bisschop / IMEC, Leuven (Belgium)

Chair: Kurt Ronse / IMEC, Leuven (Belgium)

2nd TUTORIAL:

15:10-16:15 Synergy between Quantum Computing and Semiconductor Technology

Rogier Verberk et al. / TNO, Delft (The Netherlands)

Chair: Jo Finders / ASML, Veldhoven (The Netherlands)

16:15 - 16:45 Coffee Break is sponsored by Advanced Mask Technology Center, AMTC

16:45 - 18:45

Session "M": Student Presentations - 1

Chair: Reinhard Galler / EQUIcon (Germany) Co-Chair: René Born / Photronics (Germany)

16:45 - 17:05 **3D mask defect and repair simulation** based on SEM images

Vlad Medvedev et al. / Fraunhofer IISB, Erlangen (Germany) + Poster Presentation in Session 7

17:05 - 17:25 Transfer learning for deep learning EUV simulation models

Abdalaziz Awad / Friedrich-Alexander-Univ. Erlangen-Nürnberg (Germany) + Poster Presentation in Session 7

17:25 - 17:45 Optimizing EUV Imaging Metrics as a Function of Absorber Thickness and Illumination Source: Simulation Case Study of Ta-Co alloys

> Devesh Thakare et al. / IMEC and KU Leuven, Leuven (Belgium) + Poster Presentation in Session 7

17:45 - 18:05 **Mask variability with extraction of SEM image contour and area measurements** *Matthieu Piloto / ST Microelectronics, Crolles (France)*

18:05-18:25 Contour based on-device overlay metrology assessment using synthetic SEM images

> Thibaut Bourguignon et al. / ST Microelectronics, Crolles, and University Grenoble Alpes, CEA-Leti, Grenoble (France) + Poster Presentation in Session 7

Program

18:25 - 18:45 Application of the "three-state lithography model" for grayscale lithography Bassem Badawi et al. / Fraunhofer EMFT, Munich (Germany) + Poster Presentation in Session 7

19:00 - 20:00

EMLC 2022 Get Together

is sponsored by JSR Micro

The EMLC 2022 Get Together takes place in the Jubilee Hall of KU Leuven



KU Leuven

The KU Leuven Jubilee Hall is also the place for the EMLC 2022 Exhibition and Poster Session, as well as for Coffee and Lunch Breaks

09:00-09:15 Welcome and Introduction

Uwe Behringer / UBC Microelectronics, Ammerbuch (Germany) EMLC 2022 Conference Chair

09:15 - 10:35

Session 1: 1st PLENARY

Chair: Stefan Wurm / ATICE LLC (USA) Co-Chair: Ines Stolberg / Vistec (Germany)

KEYNOTE

09:15-09:55 **The endless progression of Moore's law** Luc Van Den Hove / IMEC, Leuven, Belgium

KEYNOTE

09:55 - 10:35 Photomask Challenges for Upcoming Technology Nodes

Frank E. Abboud / Intel Corporation, Santa Clara (USA)

10:35 - 11:00 Coffee Break is sponsored by HEIDELBERG INSTRUMENTS

11:00 - 11:40

Session 2: 2nd PLENARY

Chair: Brid Connolly / TOPPAN (Germany) Co-Chair: Temitope Onanuga / Infineon (Germany)

KEYNOTE

11:00 - 11:40

EUV Lithography: past, present and future

Jos P.H. Benschop / ASML, Veldhoven (The Netherlands)

11:45 - 12:35

Session 3: 3rd PLENARY

Chair: Laurent Pain / CEA-Leti (France) Co-Chair: Ines Stolberg / Vistec (Germany)

PLENARY

11:45 - 12:10 What's Next in Computing – From Bits to Qubits Heike Riel / IBM Research, Rüschlikon

(Switzerland)

PLENARY

12:10 - 12:35 Worldwide non-EUV photolithography equipment market Taguhi Yeghoyan / YOLE Développement,

Taguhi Yeghoyan / YOLE Développement, Lyon (France)

12:35 - 14:00 Lunch Break is sponsored by VISTEC ELECTRON BEAM

14:00 - 15:35

Session 4: EUV Lithography

Chair: Jo Finders / ASML (The Netherlands) Co-Chair: Albrecht Ehrmann / Carl Zeiss SMT (Germany)

INVITED

14:00-14:25 Imaging (enhancement) in EUV lithography: current status and future resolution enhancement techniques Jo Finders / ASML, Veldhoven

(The Netherlands)

INVITED

14:25 - 14:50 EUV Lithography Optics: Current Status and Future Developments

Dirk Hellweg / Carl Zeiss SMT, Oberkochen (Germany)

INVITED

14:50 - 15:15 **EUV masks: status and outlook** Vicky Philipsen et al. / IMEC, Leuven (Belgium)

15:15 - 15:35 Spatial frequency breakdown of CD variation

Tatiana Kovalevich et al. / IMEC, Leuven (Belgium)

15:35-16:00 Coffee Break is sponsored by SIEMENS and POZZETTA

16:00 - 17:30

Session 5: Student Presentations - 2

Chair: Andreas Erdmann / Fraunhofer IISB (Germany) Co-Chair: Thomas Scheruebl / Carl Zeiss SMT (Israel)

INVITED

16:00 - 16:25 ZEISS Award for Talent in the Industry – 1st Place at SPIE Photomask Technology 2021

> Statistical analysis of the impact of 2D reticle variability on wafer variability in advanced EUV nodes using large-scale Monte Carlo simulations

Luke T. Long et al. / University of California Berkeley, CA (USA)

INVITED

16:25 - 16:50 Photronics Student Award – 1st Place at SPIE Photomask Technology 2021

> Pathfinding the perfect EUV mask: understanding the EUV mask using the hybrid mask model

Hazem Mesilhy et al. / Fraunhofer IISB, Erlangen (Germany)

16:50 - 17:10 Predicting DUV open contact risk with scarce sampling using new contourbased metric

> Elvire Soltani et al. / STMicroelectronics, Crolles (France) + Poster Presentation in Session 7

17:10 - 17:30 Lithographic Performance of Resist ma-N 1402 in an Ebeam/iline Stepper Intra-level Mix and Match Approach Cansu Hanim Canpolat-Schmidt et al. / Fraunhofer ENAS / Chemnitz Unversity of Technology, Chemnitz (Germany)

17:35 - 18:15

Session 6: 4th PLENARY

Chair: Ines Stolberg / Vistec (Germany) Co-Chair: Hans Loeschner / IMS Nanofabrication (Austria)

KEYNOTE

17:35 - 18:15 Material processing & metrology for CMOS and qubits are more alike than you think

Rogier Verberk / TNO, Delft (The Netherlands)

18:15 - 19:15

Session 7: Poster Session

Chair: Reinhard Galler / EQUIcon (Germany) Co-Chair: Hans Loeschner / IMS Nanofabrication (Austria)

P-1 In-line Airborne Particle Sensing – A Streamlined Contamination Solution for Cleanroom Environments

> Vidya Vijay and Shawn Malek et al. / CyberOptics, Minneapolis (USA)

P-2 Holistic imaging for yield improvements enabled by high-availability, and low-environmental impact Cymer ArFi lightsource

Natallia Karlitskaya, Thomas Yang, David Manley, Peter Oh, Yingbo Zhao, Rajasekhar Rao, Marc Sells, Josh Thornes, James Bonefede, Will Conley / ASML – Cymer Light Sources, San Diego (USA) / Cymer, an ASML Company, Minneapolis (USA)

Student Posters

- StP-1 Application of the "three-state lithography model" for grayscale lithography Bassem Badawi et al. / Fraunhofer EMFT, Munich (Germany)
- StP-2 Optimizing EUV Imaging Metrics as a Function of Absorber Thickness and Illumination Source: Simulation Case Study of Ta-Co alloys

Devesh Thakare et al. / IMEC and KU Leuven, Leuven (Belgium)

StP-3 3D mask defect and repair simulation based on SEM images

Vlad Medvedev et al. / Fraunhofer IISB, Erlangen (Germany)

StP-4 Lithographic Performance of Resist ma-N 1402 in an Ebeam/iline Stepper Intra-level Mix and Match Approach

> Cansu Hanim Canpolat-Schmidt et al. / Fraunhofer ENAS / Chemnitz Unversity of Technology, Chemnitz (Germany)

StP-5 Transfer learning for deep learning EUV simulation models

Abdalaziz Awad / Friedrich-Alexander-Univ. Erlangen-Nürnberg (Germany)

StP-6 Contour based on-device overlay metrology assessment using synthetic SEM images

> Thibaut Bourguignon et al. / ST Microelectronics, Crolles, and University Grenoble Alpes, CEA-Leti, Grenoble (France)

StP-7 Predicting DUV open contact risk with scarce sampling using new contour-based metric Elvire Soltani et al. / STMicroelectronics, Crolles (France)

Program

19:15 - 19:30 ca 12 min walk to Dinner site





19:30 - 22:00

EMLC 2022 Conference Dinner at Faculty Club

is sponsored by HOYA and CARL ZEISS

Naamsestraat

09:00 - 10:35

Session 8: Mask Patterning, Metrology and Process

Chair: Martin Tschinkl / TOPPAN Europe (Germany) Co-Chair: Jan Hendrik Peters / BMBG (Germany)

INVITED

09:00-09:25 Mask making 4.0 Thomas Schmidt / AMTC – Advanced Mask Technology Center, Dresden (Germany)

INVITED

09:25 - 09:50 New registration calibration strategies for MBMW tools by PROVE measurements

Michael Haberler et al. / IMS Nanofabrication, Brunn am Gebirge and Vienna (Austria)

INVITED

09:50 - 10:15 A storytelling of mask management in an advanced wafer fab

Frank Sundermann / ST Microelectronics, Crolles (France)

10:15 - 10:35 Accuracy improvement of contour measurement for a shadow phenomenon of Mask CD-SEM image

> Iwai Toshimichi and Soichi Shida / Advantest, Chiyoda (Japan) Soichi Shida / Advantest Corporation

10:35-11:00 Coffee Break is sponsored by TOPPAN PHOTOMASKS

11:00 - 12:30

Session 9: Data Analytics in Manufacturing

Chair: Bertrand Le-Gratiet / STMicroelectronics (France) Co-Chair: Serap Savari / Texas A&M University (USA)



PANEL on IMAGE COMPUTING in MANUFACTURING

- Panelist 1 Laurent Bidault / STMicroelectronics, Crolles (France) Data Scientist for Manufacturing Data Analytics program, with focus on image processing and classification with Convolutional Neural Networks
- Panelist 2 **Bappaditya Dey** / *IMEC, Leuven (Belgium)* PhD Student from University of Louisiana at Lafayette, USA
- Panelist 3 Thiago Figueiro / ASELTA Nanographics, Grenoble (France) VP of Sales, Marketing and Business Development
- Panelist 4 Ulrich Hofmann / GenlSys, Taufkirchen, Munich (Germany) Founder & General Manager
- Panelist 5 **Philippe Leray** / *IMEC, Leuven (Belgium)* Director of the Advanced Patterning Department
- 12:30-14:00 Lunch Break is sponsored by APPLIED MATERIALS

14:00 - 15:30

Session 10: EUV Mask Inspection & Laser Mask Writers / PMJ2022 Best Paper

Chair: Jan Hendrik Peters / BMBG (Germany) Co-Chair: Thomas Scheruebl / Carl Zeiss SMT (Israel)

INVITED

14:00 - 14:25 Importance of Actinic Pattern Mask Inspection in Times of EUVL Execution Anna Tchikoulaeva et al. / Lasertec Corporation – European Branch, Dresden (Germany)

14:25 - 14:45	High-precision optical constant charac-		
	terization of materials in the EUV spectral		
	range: From large research facilities to		
	laboratory-based instruments		

Victor Soltwisch et al. / Physikalisch-Technische Bundesanstalt, Berlin & RWTH Aachen, (Germany), and IMEC, Leuven (Belgium)

14:45 - 15:05 Laser Mask Writer addressable to 90nm nodes with a Sustainability profile

Robert Eklund et al. / Mycronic, Täby (Sweden)

INVITED

15:05 - 15:30 Best Paper of Photomask Japan (PMJ) 2022 High-precision EUV mask process development

Shingo Yoshikawa, Tsukasa Abe, Yukihiro Fujimura, Masataka Yamaji, Yasutaka Morikawa, Hidemichi Imai, Hiroyuki Miyashita, Tatsuya Tomita / Dai Nippon Printing, Saitama (Japan)

Presenter: Shingo Yoshikawa

15:30 - 16:00 Coffee Break is sponsored by PHOTRONICS and EQUIcon

16:00 - 17:35

Session 11: Lithography Simulation and Future Nano-Lithography & Nano-Patterning

Chair: Andreas Erdmann / Fraunhofer IISB (Germany) Co-Chair: Kurt Ronse / IMEC (Belgium)

INVITED

16:00	- 16:25	Curvilinear Mask Process Correction -		
		status quo and outlook		
		Ingo Bork et al. / Siemens Digital Industries Software, Fremont (USA)		
16.05	16.50	Rig inspired directed self assembly as		

- 16:25 16:50 Bio-inspired directed self assembly as patterning solution : when Top-down meets Bottom-up Raluca Tiron / CEA-Leti, Grenoble (France)
- 16:50 17:10 **OPC flow for non-conventional designs:** specific application to optical diffusers Elodie Sungauer et al. / STMicroelectronics, Crolles (France)

EMLC 2022

INVITED

17:10 - 17:35 SPIE Photomask Technology (,BACUS') 2021 Best Paper Characterization of mask CD mean-totarget for hotspot patterns by using SEM image contours

Kan Zhou, Xin Guo, Yinsheng Yu, Hongwen Zhao, Wenzhan Zhou, Yu Zhang, Shanghai Huali Integrated Circuit Corporation, Shanghai (China); Ao Chen, Wenming Wu, Qijian Wan, Huaiyang Dou, Chunshan Du, Siemens EDA, Shanghai (China); Liguo Zhang, and Germain Fenger, Siemens EDA, Wilsonville (OR, USA);

Presenter: Stewart Wu, Siemens EDA, Heverlee (Belgium)

17:35 - 18:00 Announcement of ZEISS Award for Talents in Photomask Industry – 1st Place at EMLC 2022

by ZEISS Semiconductor Mask Solutions (SMS)

Announcement of SPIE PUV 2022: Photomask Technology ('BACUS') + EUVL Conference 2022 by Emily Gallagher / IMEC, President of BACUS

Announcement of Photomask Japan (PMJ) 2023

by PMJ Program Committee Member

Thanks to Presenters & Participants and Announcement of EMLC 2023, Dresden, Germany

by Uwe Behringer / UBC Microelectronics (Germany)

17:45 - 18:30

Belgian Beer Farewell

is sponsored by ASML

The Belgian Beer Farewell takes place in the Jubilee Hall of KU Leuven.

End of EMLC 2022 conference

After EMLC 2022: Visit at IMEC

(optional: max 50 participants)



Kurt Ronse / Advanced Patterning Program Director at IMEC

Schedule:

09:40	Participants should meet at the KU Leuven Faculty Club (FC), i.e. the place of the confe- rence dinner
09:45	Departure by coach from FC to IMEC
10:00 - 10:45	Welcome + general imec presentation
10:45 - 11:00	Presentation on Litho by Kurt Ronse
11:00 - 11:15	IMEC video
11:15 - 12:00	Cleanroom visit – max 50 people (in groups of 25 people)
12:00	Sandwich lunch, sponsored by IMEC
13:00	Departure coach to Faculty Club (FC)

Conference Information

Conference Hours

Monday, June 20th, 2022 Tuesday, June 21st, 2022 Wednesday, June 22nd, 2022 02:00 pm to 06:45 pm 09:00 am to 07:15 pm 09:00 am to 06:00 pm

Registration Hours

Monday, June 20th, 2022l Tuesday, June 21st, 2022 Wednesday, June 22nd, 2022 01:00 pm to 06:00 pm 08:00 am to 05:00 pm 08:00 am to 06:00 pm

Technical Exhibition

Parallel to the conference presentations we offer you to take part in the technical exhibition on Tuesday, June 21st, from 10:00 am to 6:00 pm and Wednesday, June 22nd, from 10:00 AM to 4:00 pm.

If you intend to participate in the technical exhibition as an exhibitor, please contact

UBC Microelectronics Dr. Uwe Behringer Auf den Beeten 5, 72119 Ammerbuch, Germany

Phone: +49 171-455-3196 Fax: +49 7073-50216 e-Mail: uwe.behringer.ubc@t-online.de

Best Paper Award

All conference attendees will elect the Best Paper of the EMLC 2022.

The Best Paper will be invited to present at at PMJ 2023 in Yokohama, Japan.

Zeiss Award for talents in Photomask Industry

VDE is happy to announce that the industry supports student participation by presenting student best paper awards sponsored by Carl Zeiss SMT GmbH.

Winners will be awarded a ZEISS certificate and a trophy. In addition, the winner will be invited to present his/her work at SPIE Photomask Technology Conference in Monterey/CA. He or she receives a donation of 2500 EUR to cover the travel expenses.

General Information

EMLC 2022 Office

For detailed information please contact:

VDE/VDI-Society Microelectronics Microsystems and Precision Engineering (GMM) Dr. Ronald Schnabel Merianstraße 28 63069 Offenbach am Main, Germany

Phone: +49 69-6308-227 Fax: +49 69-6308-9828 e-Mail: gmm@vde.com

During the conference: Phone: +49 171 4695 118

Conference Fees

(prices are subject to 21% Belgian VAT)	until May 20 th , 2022	after May 20 th , 2022
Regular	€ 630.00	€ 730.00
VDE, VDI Members*	€ 600.00	€ 700.00
Lecturer,	€ 490.00	€ 570.00
Program Committee Members		
Students**	€ 150.00	€ 200.00
imec-tour on June 23	€ 30.00	€ 30.00

- * Participants claiming for the membership fee must verify their membership.
- ** A copy of the student card must be attached.

Conference Participation includes

- Coffee / tea and beverages of the conference breaks at the Jubilee Hall of KU Leuven on Monday, June 20th afternoon, Tuesday, June 21st morning and afternoon, and Wednesday, June 22nd morning and afternoon.
- Participation at EMLC 2022 Get Together on Monday, June 20th early evening at the Jubilee Hall of KU Leuven.
- Lunch sandwiches and beverages at the Jubilee Hall of KU Leuven on Tuesday, June 21st, and Wednesday, June 22nd.
- EMLC 2022 Dinner at Facility Club of KU Leuven on Tuesday evening, June 21st.
- Free Access to the EMLC 2022 Technical Exhibition at the Jubilee Hall of KU Leuven.
- Participation at "Belgian Beer Farewell" at the end of the conference on Wednesday, June 22nd at the Jubilee Hall of KU Leuven.

Payment of Conference Fee

Payment for registration, including bank charges and processing fees, must be made in Euro. The conference fee has to be fully paid in advance by credit card. Your registration can only be confirmed if VDE-Conference Services has recorded receipt of your full payment.

Cancellation

In case of cancellation, provided that VDE-Conference Services has received written notice until 30 days before the event, the registration fee will be fully refunded less a handling fee of 80,-EUR. In case of cancellation after this date, no refund will be made.

Conference Venue

Katholieke Universiteit Leuven University of Leuven, University Halls Naamsestraat 22 3000 Leuven, Belgium The EMLC 2022 Program Committee of the 37th European Mask and Lithography Conference, EMLC 2022, would like to express their sincere appreciation to all the sponsors and cooperating partners mentioned below for their support

Sponsors

